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SAFETY DATA SHEET

Revision Date: 7/01/2023
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1. PRODUCT AND COMPANY IDENTIFICATION

Product Name	COFFEE OIL BASE
Product Number	03-47020
Brand	Penta
Identified Uses	Manufacture of substances
Company	Penta Fine Ingredients, Inc. 4 Dedrick Place West Caldwell NJ 07006 U.S.A.
Telephone	(973)740-2300
Fax	(973)740-1839
Emergency Phone	(800)424-9300 24-Hrs

2. HAZARD(S) IDENTIFICATION

Emergency Overview

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Acute toxicity, Dermal (Category 5)
Acute toxicity, Oral (Category 5)
Skin irritation (Category 2)
Eye irritation (Category 2A)
Specific target organ toxicity - single exposure (Category 3)

GHS Label elements, including precautionary statements

Pictogram:

Signal word	Warning
Hazard statement(s)	
H303 H313	May be harmful if swallowed or in conatct with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
Precautionary statement(s)	
P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.

P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ eye protection/ face protection.
P302 P352	IF ON SKIN: Wash with plenty of soap and water.
P304 P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 P351 P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/ physician if you feel unwell.
P321	Specific treatment (see supplemental first aid instructions on this label).
P332 P313	If skin irritation occurs: Get medical advice/ attention.
P337 P313	If eye irritation persists: Get medical advice/ attention.
P362	Take off contaminated clothing and wash before reuse.
P403 P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

HMIS Classification

Health hazard	1
Flammability	1
Physical hazards	1

NFPA Rating

Health hazard	1
Fire	1
Reactivity Hazard	0

Potential Health Effects

Inhalation	May be harmful if inhaled. May cause respiratory tract irritation.
Skin	May be harmful if absorbed through skin. Causes skin irritation.
Eyes	Causes eye irritation.
Ingestion	May be harmful if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS

SYNONYM	N/A
Formula	N/A
Molecular Weight	N/A

CAS-No	EC-No	Index-No.	Concentration
N/A	N/A	N/A	N/A

4. FIRST-AID MEASURES

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician. Do NOT induce vomiting.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special protective equipment for firefighters
Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous combustion products
Hazardous decomposition products formed under fire conditions. - Carbon oxides

6. ACCIDENTAL RELEASE MEASURES

Personal precautions
Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Normal measures for preventive fire

protection. Take measures to prevent the build up of electrostatic charge. For precautions see section 2.2.

Conditions for safe storage
Keep container tightly closed in a dry and well-ventilated place Containers which are opened must be carefully resealed and kept upright to prevent leakage.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and compontents tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU).

Skin and body protection
Complete suit protecting against chemicals. The type of protective equipment must be selected according to the conentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form	Liquid
Colour	Amber

Safety data

pH	no data available
Melting point (°C)	no data available
Boiling point (°C)	no data available
Flash point (°F) Closed cup	>200
Ignition temperature	no data available

Autoignition temperature	no data available
Lower explosion limit	no data available
Upper explosion limit	no data available
Vapour pressure (mm Hg @20 °C)	no data available
Density @25 °C	1.030
Water solubility	Insoluble
Partition coefficient: n-octanol/water	no data available
Relative vapour density	no data available
Odor	Coffee
Odour Threshold	no data available
Evaporation rate	no data available

10. STABILITY AND REACTIVITY

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
no data available

Conditions to avoid
Heat, flames and sparks.

Materials to avoid
Strong oxidizing agents

Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Oral LD50 - no data available
Inhalation LC50 - no data available
Dermal LD50 - no data available

Other information on acute toxicity
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitization
no data available

Germ cell mutagenicity
no data available

Carcinogenicity

IARC:	No component of this product present at levels greater than or equal to 0.1% is identified as probable. possible or confirmed human carcinogen by IARC.
ACGIH:	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP:	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA:	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
no data available

Teratogenicity
no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)
no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
no data available

Aspiration hazard
The substance or mixture is kown to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Potential health effects

Inhalation	May be harmful if inhaled. May cause respiratory tract irritation.
Ingestion	May be harmful if swallowed.
Skin	May be harmful if absorbed through skin May cause skin irritation.
Eyes	May cause eye irritation.

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Additional Information
RTECS: Not available

12. ECOLOGICAL INFORMATION

Toxicity
no data available

Persistence and degradability

no data available

Bioaccumulative potential
no data available

Mobility in soil
no data available

PBT and vPvB assessment
no data available

Other adverse effects
no data available

13. DISPOSAL CONSIDERATIONS

Product
This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
Not dangerous goods.

IMDG
Not dangerous goods.

IATA
Not dangerous goods.

15. REGULATORY INFORMATION

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title Ill, Section 313.

SARA 311/312 Hazards

No SARA hazards

Massachusetts Right To Know Component
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Component
No components are subject to the Pennsylvania Right to Know Act.

New Jersey Right To Know Component
No components are subject to the New Jersey Right to Know Act.

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause caner, birth defects, or any other reproductive harm.

16. OTHER CATEGORIES

Safety Data Sheet prepared by: Penta

The information in this SDS was obtained from current and reliable sources. However, the data is provided without any warranty, expressed or implied, regarding its correctness or accuracy. Since the conditions for use, handling, storage and disposal of this product are beyond Penta's control, it is the responsibility of the user both to determine safe conditions for use of this product and to assume liability for loss, damage, or expense arising out of the products improper use. No warranty expressed or implied regarding the product described herein will be created by or inferred from any statement or omission in the SDS. Various federal, state, or provincial agencies may have specific regulations concerning the transportation, handling, storage, use, or disposal of this product which may not be reflected in the SDS. The user should review these regulations to ensure full compliance.